

16-035/16-044 6 inch/3.5 inch hd **A-Arm Lift Kit**

will fit CLUB CAR® PRECEDENT®



ITEMS INCLUDED

TOOLS NEEDED

Main Suspension Assembly 2 Spindles 2 A-Arms

2 Rear Shock Mounting Plates

2 Rear Lift Blocks 2 U-Bolts

Hardware Pack

13mm Socket 21mm Socket

18mm Socket 10mm Socket

17mm Socket 13mm Wrench 17mm Wrench 1/2" Socket 5/8" Socket 11/16" Socket

3/4" Socket 3/8" Allen Wrench 15/16 Wrench

Main Suspension Assembly



2 U-Bolts Mounting Plates

2 Spindles



Lift Blocks

After installing this lift kit, the front wheels must be properly aligned. Failure to properly align the front wheels may result in decreased ability to control the Golf Cart which may result in a rollover or crash.



WARNING



2 A-Arms

- To reduce risk of accidents and injury or death -

- •Wear seat belt, motorcycle helmet, eye protection and protective gear.
- •Keep your body completely inside the vehicle at all times. Keep both hands on the steering wheel. Be sure passenger is seated, belted, and holding onto the handholds.

Be Qualified and Responsible

- •This vehicle is intended for use only by an operator 16 or older with a valid motor vehicle license.
- •Passenger and driver must be able to place both feet flat on the floorboard while seated upright with their backs against the seat backs.





Avoid Rollovers and Crushing Injuries

- ·Use care when turning:
- -Turning the steering wheel too far or too fast can result in a rollover or loss of control.
- -Slow down before entering a turn.
- -When making tight turns from a stop, or at slow speeds, avoid sudden or hard acceleration.
- -Avoid sideways sliding, skidding, or fishtailing, and never do donuts.
- •Drive straight up and down inclines, not across them, if crossing a hill is unavoidable, drive slowly and turn downhill immediately if you feel the vehicle may tip.

Abrupt maneuvers or aggressive driving have caused rollovers- even on flat, open ares



To begin, be sure to engage the parking brake and switch your cart to "off".

Also make sure Run/Tow switch is in the "Tow" position. Raise cart with lift and support with jack stands under the frame.



STEP 2

Detach front bumper by removing the two factory bolts closest to the edge of the frame. Retain bumper and hardware.



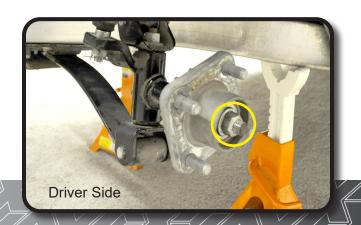
STEP3

Using a 3/4" Socket remove front wheels.

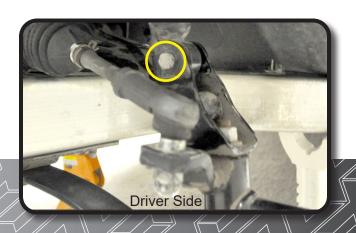


STEP4

Using a 21mm Socket remove and retain hub and flange nut. Repeat on passenger side.

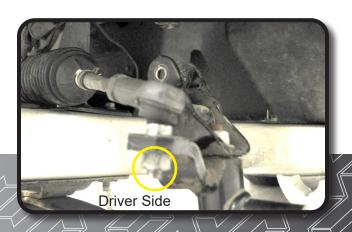


Using a 1/2" Socket remove bolt from shock and discard push shock up and out of the way.



STEP 6

Remove and retain the cotter pin from the tie rod end, using an 18mm Socket and an 11/16" Wrench. Remove nut from tie rod.



STEP7

Using 1/2" Socket remove factory spindle by removing bolts as shown in picture.



STEP8

Using a 1/2" Socket remove spring plate and leaf spring. Retain spring plate, discard hardware and spring.



Using a 1/2" Socket remove 3 bolts securing rack and pinion. Retain hardware.

NOTE: You will not completely remove rack and pinion. This step is to gain access to upper A-arm bolts.



STEP 10

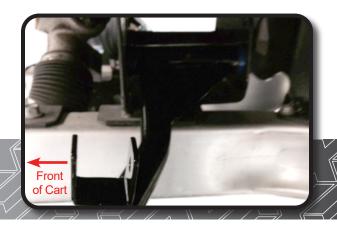
Using a 1/2" Socket remove factory A-Arms. Retain hardware.



Note: Grease all fitting before installing lift on Cart. 1 each on the upper A-Arms and 2 on each on lower A-Arms

STEP 11

Attach your new upper A-Arm using hardware retained from Step 10. Be sure to tighten hardware.



STEP 12

Using a 1/2" Socket reattach rack and pinion using hardware retained from Step 9.



Using spring plate retained from Step 8. Attach your new main suspension assembly. Use the supplied M10x45mm hex bolts to secure to cart.

Note: Use locking adhesive and make sure all bolts are started before tightening.

* A floor jack is recommended to help hold suspension assembly in place while you get your bolts started.

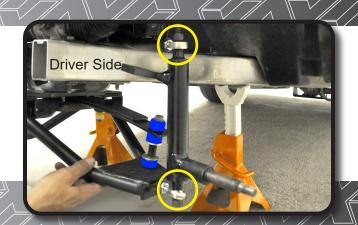


STEP 14

Note: Before attaching spindles, adjust heim joints so there is approximatly 1/4" of thread showing.

Attach Spindles to Main Suspension Assembly and Upper A-Arms using supplied allen head cap screws.

*Do not use thread locking adhesive until alignment is completed at the end of installation.



STEP 15

Reattach tie rod to spindles using retained castle nut and cotter pin from step 6.



FRONT INSTALL COMPLETE (16-038)

STEP 16

Using a 13mm Socket and Wrench Reattach shock to A-Arm using the two 8x50mm Hex bolt, four 8x15mm flatwashers and two 8mm locknut.



Reattach hub using hardware retained from Step 4 and tighten.

Note: Torque the Hub nuts to 50FTlbs. Wheel Hub should freely spin with no resistance. Do NOT over tighten Hub nuts.



STEP 18

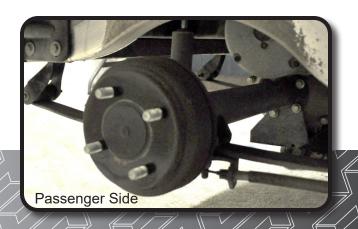
Reinstall bumper using hardware from Step 2. Install new wheels and lower cart.



FRONT INSTALL COMPLETE (16-038)

STEP 19

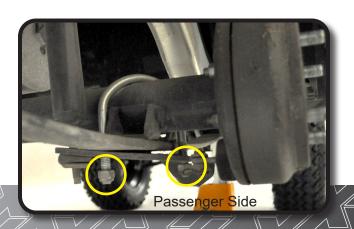
Chock front wheels, then disengage parking brake. Lift rear of cart and support with jack stands under the frame. Remove rear wheels. Leave jack in place under axle and motor assembly.



STEP 20

Using a 5/8" Socket loosen the U-Bolts on the passenger side.

IMPORTANT: Do not remove the U-Bolts. It's important to do one side at a time to avoid motor roll. Loosening but not removing the U-Bolts will make this easier.



Use jack to raise and lower axle/motor assembly as needed for steps 22-29.

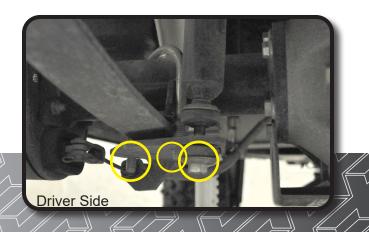
IMPORTANT: Only use jack to keep axle and motor assembly at correct height, do not lift cart.

Note: When rear suspension is not attached to rear motor and axle assembly it will roll forward. Leave jack in place to keep this from happening.



STEP 22

Using a 5/8" Socket remove the driver side U-Bolts. Once the U-Bolts are removed you can remove the lower bushing and shock using a 9/16" Socket. Retain shock hardware. Discard U-Bolts and nuts.



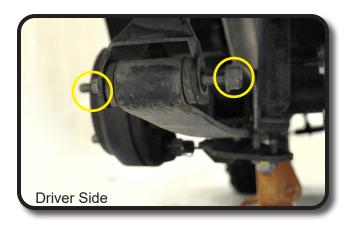
STEP 23

Using a 10mm socket and 13mm wrench remove hardware from rear leaf spring mount. Retain hardware.

NOTE: We recommend using the HD Springs when installing your new lift kit.

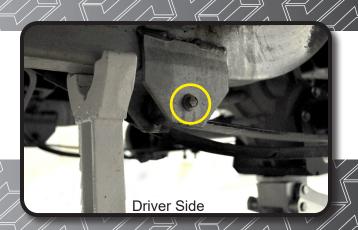
* If you use the HD springs use the 3 inch lift block. If you do not use the HD spring use the 6 inch lift block provided.

*Check spring bushing for rust and wear. Replace if necessary.

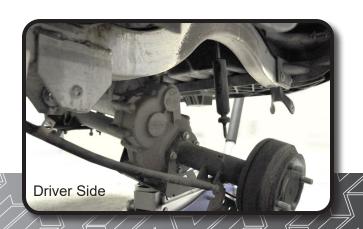


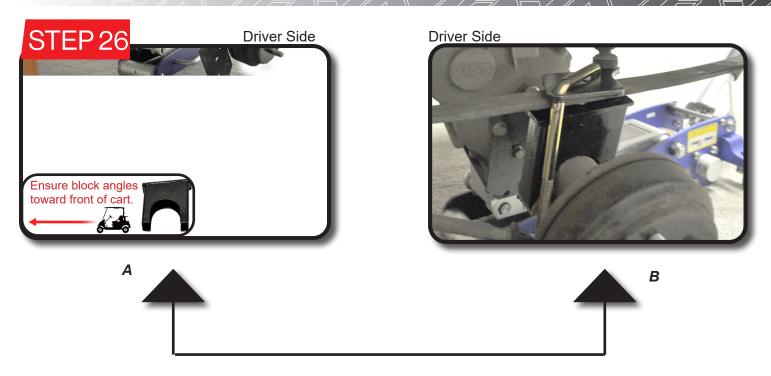
STEP 24

Remove hardware from front leaf spring mount. Retain hardware.



Use jack to lower axle and motor assembly. Reinstall leaf spring on top of axle using hardware retained from Steps 23 and 24.





There are two sets of rear lift blocks in this kit. The taller blocks should be used when stock springs are used. Short blocks are for HD springs. Place Rear Lift Block under leaf spring.

- A. IMPORTANT: Ensure that top of lift block angles down toward the front of cart.
- **B.** Place Rear Shock Mounting Plate over leaf spring and attach shock to mount plate.

STEP 27

Using 6mm Allen Wrench and 13mm Wrench attach bolt from hardware pack through the factory lower bracket as shown. This bolt does not serve as a fastener, its only purpose is to provide the proper placement of the bracket under axle. Tighten hardware.



Route U-Bolt through Shock mounting plate around axle and through factory lower bracket making sure alignment bolt attached in step 27 fits properly in axle. Using a 17mm socket tighten U-Bolt evenly to ensure proper alignment.



STEP 29

Repeat steps 22-28 on passenger side, use jack to lower axle and motor assembly as needed.

Once complete, install wheels, lower cart and proceed with alignment as shown on next page.

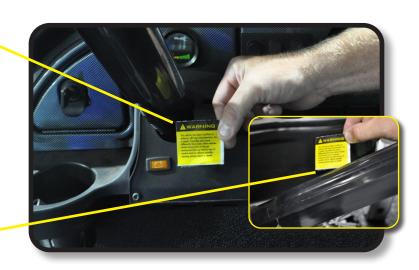


NOTE: After the first hour of drive time, re-check all lift kit components and alignment. Regrease the fittings, check the alignment and ensure all lift kit hardware is secured for safety after 50 hours of recurring use.

PLACE STICKER ON CENTER ACCESS PANEL OR IN PLAIN SIGHT OF DRIVER AND PASSENGERS

A WARNING

This vehicle has been modified to enhance off-road characteristics. As a result, it handles and reacts differently than many other vehicles. Avoid sharp turns or abrupt maneuvers that can lead to loss of control and/or rollover possibly causing serious injury or death.



ALIGNMENT INSTRUCTIONS

WARNING:

After installing this lift kit, the front wheels must be properly aligned. Failure to properly align the front wheels may result in decreased ability to control the Golf Cart which may result in a rollover or crash.

IMPORTANT: Both Camber and Toe must be adjusted on this model.

To adjust for proper camber, use a framing square, level, or some other means of verifying that the tire is at a 90 degree angle to the ground.

Adjust camber using the two nuts on the bottom heim joint using a 15/16" wrench (A).

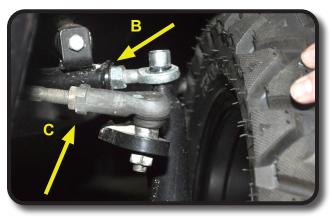
If adjusting the camber to 90 degrees is not possible using only the adjustment on the bottom heim joint, then the top heim joint (B) must be disconnected from the spindle and rotated as necessary to achieve the correct camber.

IMPORTANT: Exposed tie rod threading should be equal on both tie rods. Be sure to retighten all adjustment points after adjustments are made.

*Use thread locking adhesive on heim joints once desired camber is achieved on all members of a spindle/ Heim joints. Torque bolts to 35FTlbs.







Ensure the wheels are pointing straight forward. To adjust Toe, find a common point to measure from on the inside front and inside rear of the front tires. Adjust until the front measurement is 1/4" to 3/8" greater than the rear measurement.

Loosen nut on tie rod end (C) and adjust using a 15/16" and/ or adjustable wrench. Tighen nut on rod end when complete.

IMPORTANT: Ensure that after this adjustment, both wheels toe out from the cart's centerline equally.

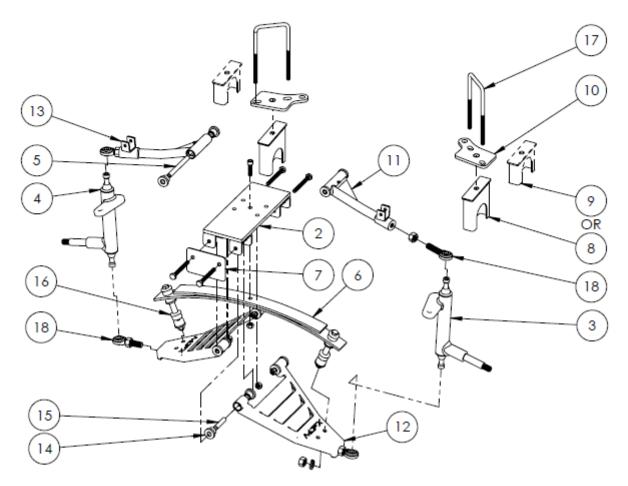
Once tightened, roll the cart back 15-20 feet and then forward again to check. Check measurement readjust if necessary.

NOTE: After the first hour of drive time, re-check all lift kit components and alignment. Regrease the fittings, check the alignment and ensure all lift kit hardware is secured for safety after 50 hours of recurring use.

INSTALLATION COMPLETE

Club Car® Precedent®, and Club Car® DS® are registered trademarks of Ingersoll Rand, Inc. ("Ingersoll Rand"). Reference to Club Car®, Club Car® Precedent®, or Club Car® DS® or any of Ingersoll Rand's trademarks, word marks, or products is only for purposes of identifying golf carts with which this Madjax product is compatible. Madjax products are aftermarket parts and are not original equipment parts. Madjax is not connected to, affiliated with, sponsored by, or endorsed by Ingersoll Rand or any of its subsidiary companies.

16-035 MJFX 6" HD A-ARM LIFT KIT FOR CLUB CAR PRECEDENT WARRANTY PARTS EXPLODED VIEW DIAGRAM



TEM NO.	QTY.	PART NUMBER	DESCRIPTION
1	- 1	W16-1-1	MJFX PRECEDENT LIFT KIT HARDWARE PACK (NOT SHOWN)
2	- 1	W16-1-4	MJFX PRECEDENT MAIN MOUNTING BRACKET
3	- 1	W16-1-7	MJFX PRECEDENT FRONT SPINDLE FOR 6" LIFT (DRIVER)
4	- 1	W16-1-8	MJFX PRECEDENT FRONT SPINDLE FOR 6" LIFT (PASSENGER)
5	2	W16-1-17	MJFX PRECEDENT 116mm BOLT SLEEVE
6	- 1	W16-1-13	MJFX PRECEDENT FRONT LEAF SPRING
7	- 1	W16-1-31	MJFX PRECEDENT LOGO PLATE
8	2	W16-1-41	REAR LIFT BLOCK (TALL)
9	2	W16-1-38	OR REAR LIFT BLOCK (SHORT)
10	2	W16-1-39	PRECEDENT/DS REAR SUSPENSION BRACKET
11	- 1	W16-1-42	CC PRECEDENT HD UPPER A-ARM - DRIVER
12	2	W16-1-43	CC PRECEDECT HD LOWER CONTROL ARM
13	- 1	W16-1-44	CC PRECEDENT HD UPPER A-ARM (PASSENGER)
14	12	W16-8-1	MJFX UPPER A-ARM/LOWER CONTROL ARM BUSHING
15	4	W16-8-6	MJFX 55mm BOLT SLEEVE
16	2	W16-8-11	MJFX FRONT SPRING BOLT ASSEMBLY FOR 6" LIFT
17	2	W16-8-35	U-BOLT 106mm X 190mm, M10 X 1.5 THD X 100mm L
18	4	W16-8-41	HD 5/8" HEIM JOINT W/ NUT

DATE ISSUED: 6/20/2018